

Safety Chain Pip Kit

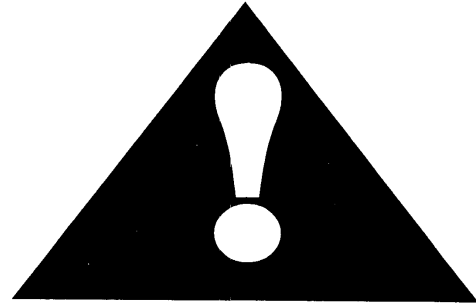
We at AMADAS Industries continuously work to ensure the safety and efficiency of our products. When the opportunity arises to improve a product by preventing future problems, we make sure our customers are provided with the most efficient and quickest solution.

With safety our top priority, the Reel Rain has several safety features, including the safety chain that provides extra security for the gun cart arm. However, with the current chain configuration, the possibility exists for the safety chain to interfere with the traverse cradle when the chain is detached from the frame lug. The #70913 Safety Chain Pip Kit has been provided to prevent this possibility. Please follow all instructions in this form for the installation of this kit.

It is important that you take the time to install this kit to prevent possible damage to your Reel Rain.

Carefully read and follow all instructions for this installation, paying particular attention to the safety instructions and warnings. Following instructions will not only help ensure your safety, but also help to make sure no damage is done to the machine and that the Reel Rain will perform efficiently when the procedure is completed.

Safety



It is essential to your safety and the safety of others that you read and follow all safety information!!

Review Chapter 2, *Safety*, in your Reel Rain Operator's Manual before performing the installation. Pay particular attention to the following:

- Do **NOT** perform this conversion with the Reel Rain operating ***under any circumstances.***
- Make sure all power and operator controls are disengaged.
- Make sure the gun cart is **NOT** connected to the gun cart lift.
- Make sure there is no tension in the safety chain.
- Make sure the gun cart lift arm is stowed in the position indicated.



WARNING

Failure to do follow these instructions could result in injury and/or damage to the machine!

Before Beginning

Before you start the conversion, please check to make sure you have all of the parts listed on the packing sheet. If

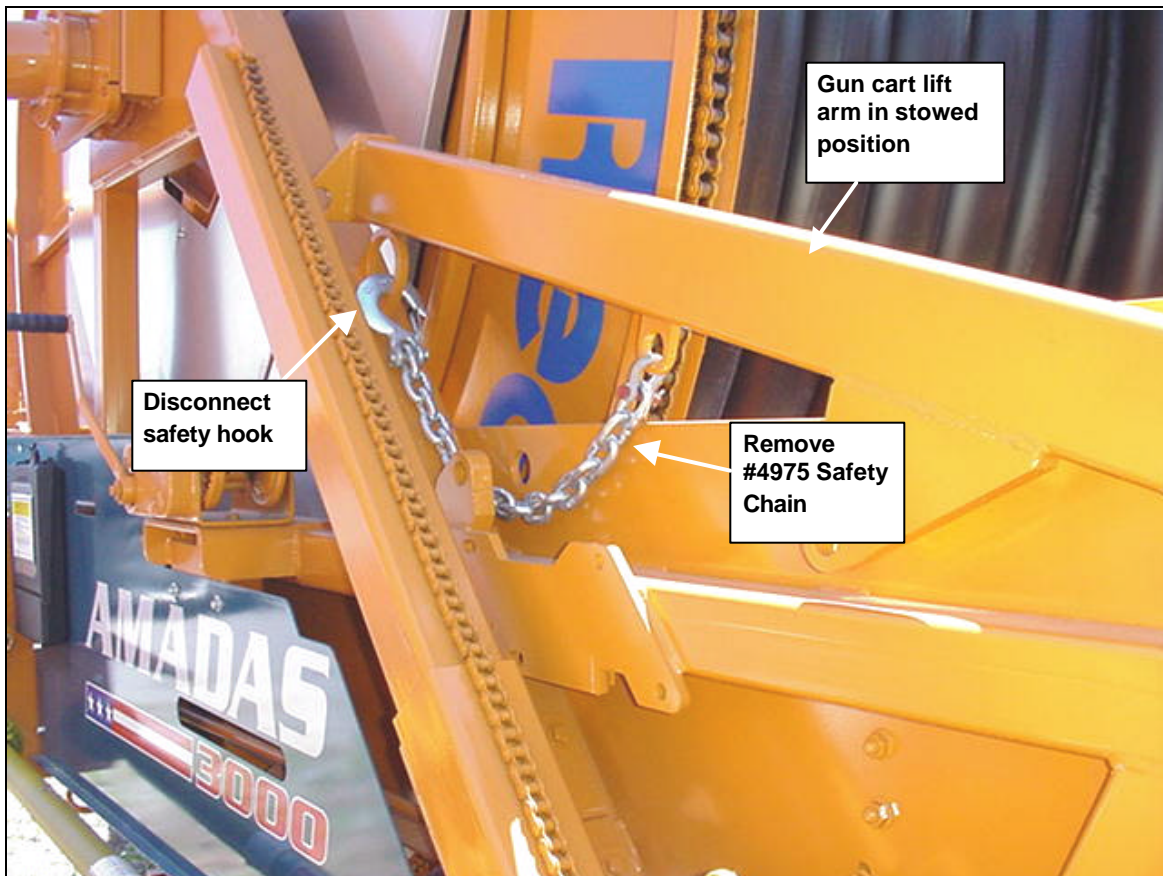
anything is missing or damaged, please contact your dealer.

Kit #70913 includes the following parts:

| Part Number | Description | Quantity |
|--------------------|--------------------------------------|-----------------|
| G128002 | Nut, 3/8-16 Serrated Flange | 3 |
| G180126 | Screw, 3/8-16 x 1-1/2 USS Cap | 2 |
| G180130 | Screw, 3/8-16 x 2 USS Cap | 1 |
| 0349 | Instructions, 70913 Kit | 1 |
| 4396-13 | Chain, 3/8 High Str; Galv; 13 Links | 1 |
| 60437 | Spacer, Shield 1" Lg x 3/8 blk sch40 | 1 |
| 62063 | Connector, Safety Chain | 2 |

Instructions

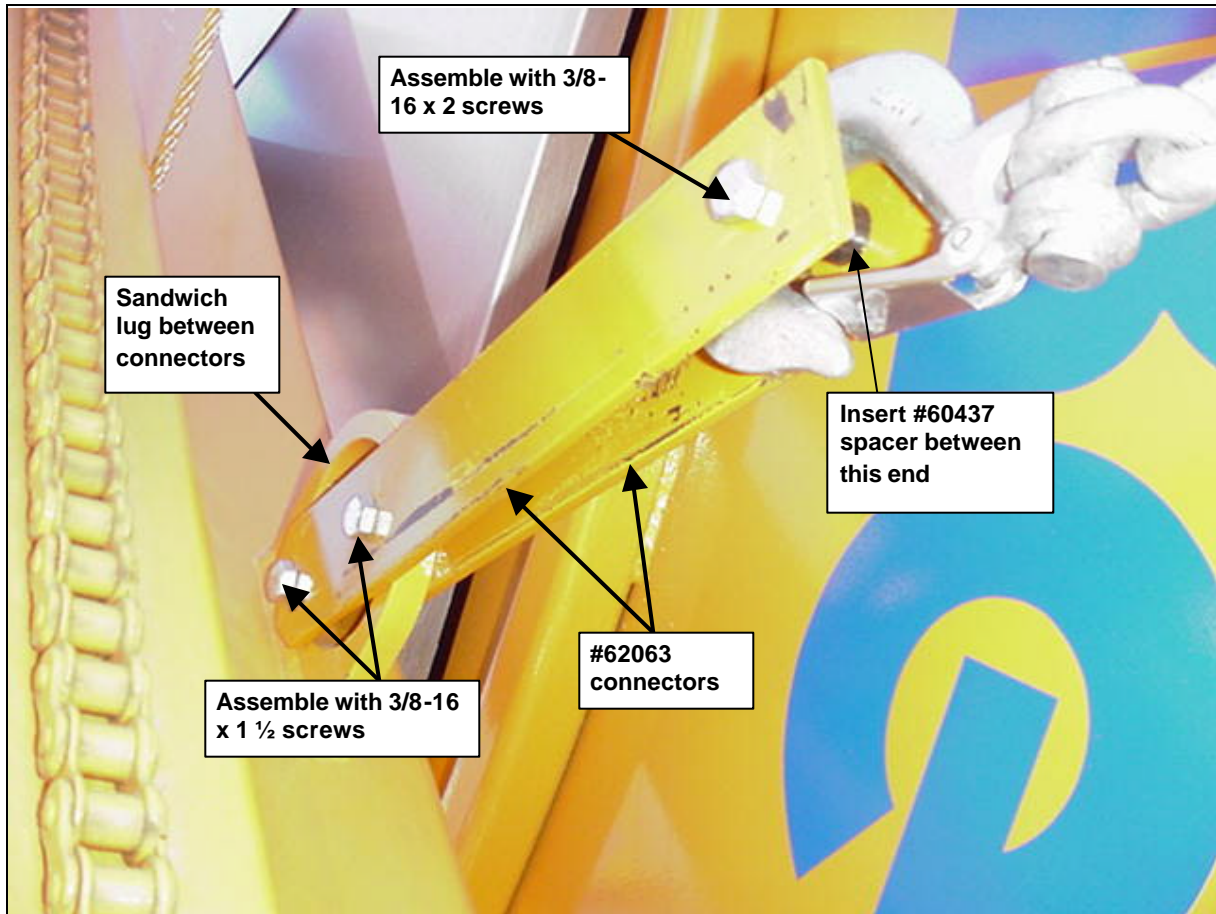
1. Make sure the gun cart lift arm is stowed in the position shown in the photo.
2. Remove the existing safety chain, #4975.
3. Disconnect the safety hook from the existing chain.
4. Connect the safety hook to the new chain, #4396-13. Set aside.



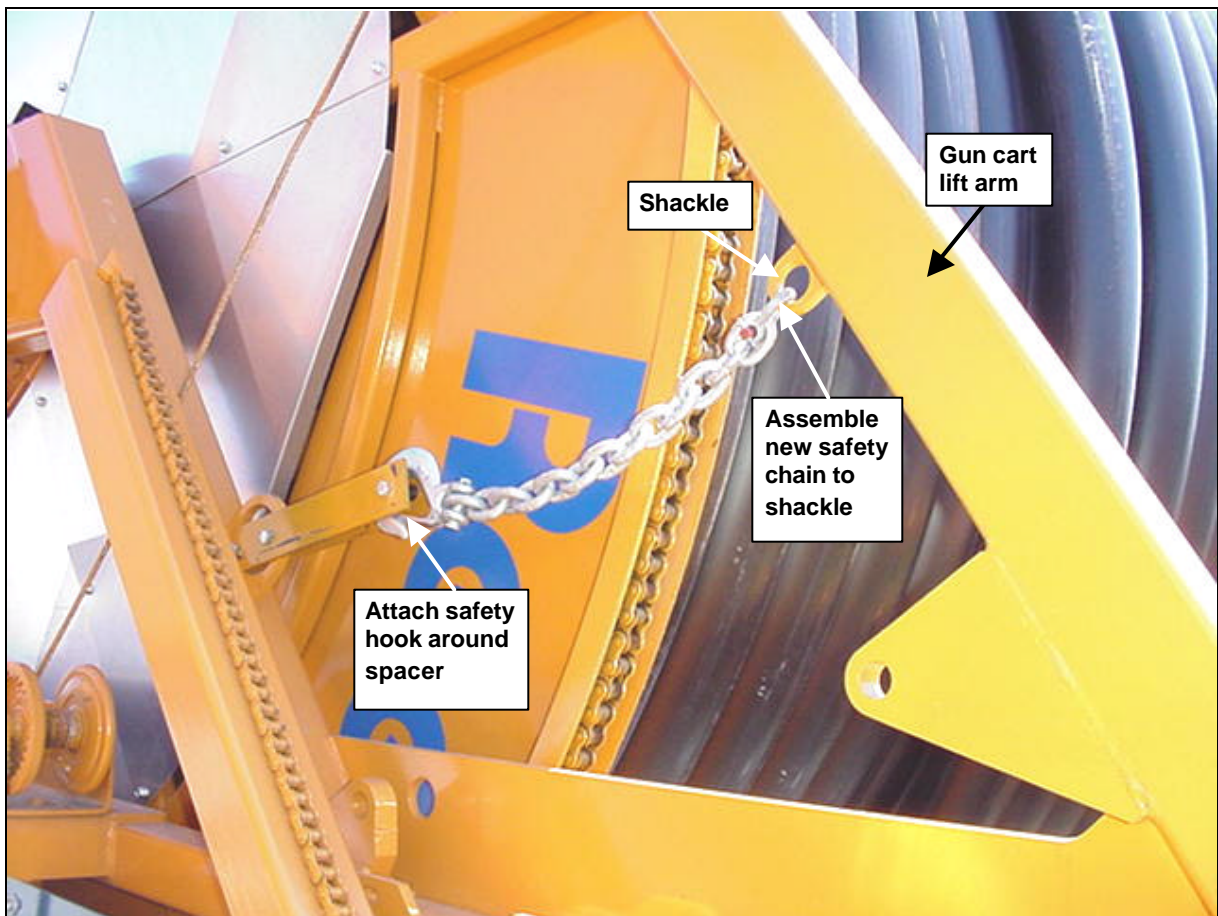
Existing Assembly

Assemble the #62063 safety chain connectors as follows, referring to the photo below:

5. Place the #60437 spacer between connectors at single-hole end.
6. Assemble the spacer between the connectors with 3/8-16 x 2 screws.
7. Using two 3/8-16 x 1-1/2 screws, assemble the connectors to the lug on the frame, sandwiching the lug between the connectors and placing both bolts within the hole in the lug.



8. Assemble the new safety chain (with attached safety hook) to the gun cart lift arm using the shackle.
9. Attach the safety hook around the spacer in the chain connector assembly.



NOTES
