



Job Title:	Welder	FLSA Category:	Non-Exempt
Department:	Manufacturing	Position Type:	Full Time
Location:	1100 Holland Road Suffolk, VA 23434	Supervisor:	Welding Shop - Lead

Job Description

Perform welding on assigned projects by staging and setting up materials and equipment. Responsible for fitting and welding of various types of metal using a MIG process. This position requires prior knowledge of basic welding techniques and a proficient ability to weld. Strict adherence and awareness of proper safety techniques is essential.

Essential Duties and Responsibilities

- Welding of metals in varying thickness
- Read and interpret blueprints
- Inspect welds for accuracy
- Prepare product to be welded by grinding, drilling, milling, tapping and cutting steel/aluminum parts
- Change wire, welding, as needed
- Change gas tanks, as needed
- Tracking of hours and tasks performed based on necessity of project.
- Maintain assigned tools, equipment, and working areas in clean, neat, and orderly condition; use prescribed safety equipment and follow safety rules.

Qualifications and Education Requirements

- High school diploma or equivalent qualification.
- Previous welding experience (2 years) OR the completion of a certified welding training program.
- Excellent knowledge of welding machinery, electrical equipment, and manual tools.
- Ability to read and interpret blueprints and designs.
- Attention to detail.
- Ability to weld metal at varying degrees of width (16ga to 1-1/2" thick)

Equipment Used

- Lincoln Power Mig 250 and CV 325 MIG
- Forklift
- Rigging equipment
- 4-1/2" angle grinder
- Simple hand tools

Physical Requirements

- Ability to manually move, lift, carry, pull or push objects weighing up to 50lbs.
- Close vision, distance vision, peripheral vision, depth perception, and ability to adjust focus.
- Ability to visually identify and distinguish colors.
- Repetitive use of arms, hands and fingers.
- Ability to work in tight spaces and/or under difficult lighting.
- Prolonged stooping, kneeling, walking and standing.
- May be required to wear personal protective equipment (PPE) including but not limited to: hard hat, safety glasses/goggles, ear plugs/muffs, masks/respirators, safety vests, gloves and steel-toe boots
- Ability to pass required Medical Evaluations; Respirator Physical Exam.

Last Updated By:

Malorie Howell

Date:

4/17/2020